



Dart Aerospace Ltd.
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D3901-043
Job Sheet 210218-A



Part No: D3901-043

Job Qty: 16 pcs

Part Name: Wearbar Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/31/20

Job Tracking No:

Due Date: 9/4/20

Created By: Eric Larocque

Type: SOLD

Description:

Note: DWG D3901 REV.G IPP REV:A 16.06.17 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	16 pcs	9/3/20		0.00	3.20	Large Fab - 1		EZ 8-28-20
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	Automated Welding - B4B	16 pcs	9/4/20		0.50	8.00	Automated Welding - 1 - B4B		EZ 8-3-20
120	QC 10	16 pcs	9/4/20		0.00	0.00	QC 10 - 10		SEP 08 2020
							QC 10 - 18	DAS	
							QC 10 - 24	24	
							QC 10 - 43	9-89	
							QC 10 - 50		
							QC 10 - 58		
							QC 10 - 9		
							QC 10 - 68		
							QC 10 - 81		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24	DAS	SEP 08 2020
							QC 5 - 3	24 9-89	



Container No: S297439



Part: D3901-043
Job No: 210218-A
Serial No/Batch: S297039
Revision: REV.G
Inspector:
Exp Date:
Instructions: Various STC's

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CANADA
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Date: 08/31/20

				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				QC 5 - 82	
140	Packaging 3-1 - Stock - B4B	16 pcs	9/4/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
150	QC 21 - SA	16 pcs	9/4/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 9

DAS
24
9-89

SEP 08 2020

SEP 09 2020 DAS
70
9-89

Part Op 100 - 1- CUT BAR AS PER DWG (@ 67.02) 2- GRIND CHAMFERS 3- DEBURR
 Descriptions: 110 - BUILDUP HARD SURFACING 0.17 TO 0.20 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) BATCH: 4139096
 120 - (QC10- Inspect visual per QSI004- ground welds)
 130 - (QC5- Inspect part completeness to step on W/O)
 140 - Identify as per dwg & Stock Location: WA002-3
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304B0.250x0.500	304 Bar .250 X .500	92 ft (5.75 ea)	100-Large Fab - Welded Assy-1	5089991
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	M304B0.250x0.500	92	316	0
Part Specifications				
Specifications could not be found.				

Plex 8/31/20 11:26 AM dart.larocque.eric